



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB6899957-1
Job Sheet 173273



Part No: RB6899957-1

Job Qty: 4 ea

Part Name: Depth Gauge Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB6899957 Rev 1 IPP Rev A 18.02.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/22/18	0.00	0.00	Start Up Machining-2		
110	Mill Conv	4 pcs		3/22/18	0.00	1.00	Mill Conv 2		
120	QC	4 pcs		3/22/18	0.00	0.00	QC2 Machining-4		
130	Mori Seiki	4 pcs		3/22/18	0.00	1.00	MORI NV5000-2		
131	QC	4 pcs		3/22/18	0.00	0.00	QC2 Machining-4		
132	QC	4 pcs		3/22/18	0.00	0.00	QC8 Machining-4		
134	Small Fab	4 pcs		3/23/18	0.00	1.00	Small Fab-6		
135	QC	4 pcs		3/23/18	0.00	0.00	QC5		
140	Packaging	4 pcs		3/23/18	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea		3/23/18	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per DWG. DWG REV: 1 ***-1 depth gauge*** 2-Deburr

Descriptions: 130 - 1-Machine as per folio FB839 FOLIO REV: AA DWG REV: 1 Remove factory increment lines and remark numbers as per note 1. ***-1A ruler*** 2-Deburr

134 - 1-Fill in engraving with black paint on -1A ruler. ***let paint cure before proceeding to step 2*** 2-Apply light coat of LPS 1 to ruler to help prevent corrosion.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
86410396	Depth Gauge Base/Ruler	4 Ea (1 ea)	90-Start up Operation	5049021

GA051

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	86410396	4	0	0

Part Specifications

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not found.

Plex 2/27/18 1:19 PM Dart.lajeunesse.marie



Container No: S077662



Part: RB6899957-1

Job No: 173273

Serial No/Batch: S077662

Revision: 1

Inspector:

Exp Date: 06/04/2018

Instructions:

Date: 06/04/18

DART AEROSPACE LTD		Work Order:	173273
Description: RP 689 9957		Part Number:	RP689 9957-1
Inspection Dwg: Gauge & fuel injector setting		Rev:	1
		Page 1 of 1	

INSPECTION SHEET

[illegible]

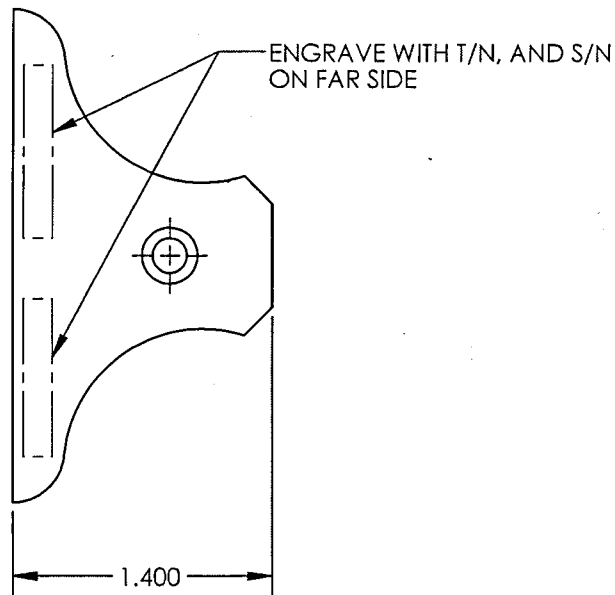
Measured by:	W/S.C.L.	Checked by:	B.A.	QC Inspector:	
Date:	8/6/14	Date:	18-07-05	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 ADDED MISSING 1.400 DIMENSION.	10/9/2013	RJC	GE
1	14-0132	-1 CH'D PART NAME WAS DEPTH GAGE IS DEPTH GAGE BASE.	8/19/2014	DJN	GE



①
DEPTH GAGE BASE

DART AEROSPACE	
TITLE GAGE-FUEL INJECTOR SETTING	
DWG NO. RB6899957-1	REV 1
MATL	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
FRACTIONS ± 1/8	SPEC
ANGLES ± 5°	USED ON MODEL
1. BREAK ALL SHARP EDGES .015" x 45° OR .015R	250-28B/C C30
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 9/21/2012 SHEET 2 OF 4